Appl. No.: 10/656,893 Amdt. dated 04/24/2006

Reply to Office action of November 2, 2005

Amendments to the Specification:

Please amend the Title to read as follows:

METHOD FOR PROVIDING A ROOF STRUCTURE HAVING MULTIPLE TILE SHAPES OR APPEARANCES OF $\underline{\text{THE}}$ SAME

Please replace the ABSTRACT to read as follows:

According to various embodiments, methods, apparatuses, and products are provided that use an S-shaped tile mold and a scoring/knifing process to produce two types of tiles (S-shaped tiles and C-shaped tiles) from the S-shaped tile mold. The scoring/knifing process forms one or more channels or other suitable shapes in the S-shaped tile. At least one of the channels creates the appearance that the S-shaped tile comprises two separate and cooperating tile sections, each having a generally C-shaped cross section. In a further embodiment, at least one of the channels may be painted, colored, or otherwise darkened to accent a "shadow" effect, further creating the appearance that the C-shaped portions of the S-shaped tile are separate. In another embodiment, a method is provided that allows the S-shaped tiles to be broken or not broken along one or more of the channels, depending on the installer's preference.

Please amend the last paragraph on page 9 as follows:

In order to "switch over" to Simulated Two-Piece Mission type tiles, under one version of the invention, the line is stopped and the slipper configuration is changed. Reference is now made to Fig. [[18]] 3A, which is a pictorial view of a modified slipper design 30, which includes a scoring blade 39, which is configured to form the channel 9 during the forming process. In one configuration the scoring blade is 5/32 inches high, 3/16 inches wide, and 1.5 inches in length, although other configurations are contemplated without departing from the spirit and scope of the present invention.

2 of 11

Appl. No.: 10/656,893 Amdt. dated 04/24/2006 Reply to Office action of November 2, 2005

Please amend the first paragraph on page 10 as follows:

As noted above, under the first embodiment of the invention, in order to use the slipper configuration in Fig. 3A, the line has to be stopped and the slippers exchanged. However, an alternative invention includes the concept of configuring the slipper to allow the blade 39 to be moved up and down such that it scores as desired in one position, but presents a flat surface flush with the slipper in a second position. Another alternative configuration includes not modifying the slipper at all but simply lowering a tool into place downstream of the slipper; this could be done while the line is going.